



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4838-2

Job Sheet 166822



Part No: D4838-2

Job Qty: 8 ea

Part Name: Upper Cutter Body, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/1/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	8 Ea		10/31/17	0.00	0.00	Start up container	SC 17/12/20
100	Bandsaw	8 pcs		10/31/17	0.00	0.03	Bandsaw1	SC 17/12/20
110	CNC Vertical Machining	8 pcs		11/1/17	0.80	11.27	HAAS 1	FK 17-22
120	QC	8 pcs		11/1/17	0.00	0.00	QC2	SC 17/12/22
130	QC	8 pcs		11/1/17	0.00	0.00	QC8	SC 17/12/22
140	Outsource	8 pcs		11/1/17	0.00	0.00	Outsource4	SC 17/12/22
150	Packaging	8 pcs		11/1/17	0.00	0.00	Packaging2	SC 17/12/22
155	QC	8 pcs		11/1/17	0.00	0.00	QC5	SC 17/12/22
170	QC	8 pcs		11/1/17	0.00	0.00	QC14	SC 17/12/22
180	Packaging	8 pcs		11/1/17	0.00	0.00	Packaging3	SC 17/12/22
190	QC21-SA	8 Ea		11/1/17	0.00	0.00	QC21	SC 17/12/22

Part Op 100 - Cut Blank at 4.500"

Descriptions: 110 - 1-Machine per folio FB190

140 - Issue P/O: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B1.000X7.000	3	5	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 1:15 PM dart.Michaud-Febrille.Victoria

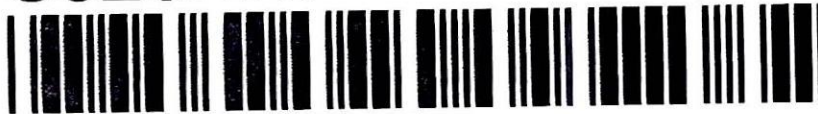
M7075T6B1.000X7.000

SD17360 6.375 + -SD25271

2 scraps

SD17360 0.75 (+)

DART
AEROSPACE
S025273



Upper Cutter Body, RH

PART NO: D4838-2
Original Serial #: S025273
Revision:
Operation: Outsource
Change No:

Mfg Date: 12/19/17
Job No: 166822

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE
S025273



Upper Cutter Body, RH

PART NO: D4838-2
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/19/17
Job No: 166822

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	
Description: Upper Cutter Body, RH		Part Number:	D4838-2
Inspection Dwg: D4838	Rev: A	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.130 x 45°	+/-0.030 x +/-0.5°	0.138 x 45°	✓		Vernier	
4.18	+/-0.030	4.175	✓		H.G.	
7.03	+/-0.030	7.025	✓		Vernier	
0.60	+/-0.030	0.594	✓		Dev	EDC
0.74	+/-0.030	0.741	✓		Dev	EDC
1.40	+/-0.030	1.399	✓		Dev	EDC
2.44	+/-0.030	2.444	✓		Dev	EDC
R0.25	+/-0.030	R.250 ^{or}	✓		Gabarit	
23.7°	+/-0.5°	23.6°	✓		DAG-	
30.2°	+/-0.5°	30.2°	✓		DAG-	
0.168	+0.003/-0.000	0.168	✓		H.G.	
0.263	+0.002/-0.003	0.262	✓		Dev	ED-6
0.272	+/-0.010	0.272	✓		Dev	ED-6
6.625	+/-0.010	6.623	✓		H.G.	
6.250	+/-0.010	6.249	✓		H.G.	
4.167	+/-0.010	4.166	✓		H.G.	
1.883	+/-0.010	1.883	✓		H.G.	
Ø0.177	+0.005/-0.001	Ø.177	✓		Pin gage	
0.400	+/-0.010	0.400	✓		Dev	EDC
0.360	+/-0.010	0.360	✓		Dev	EDC
4.560	+/-0.010	4.559	✓		Dev	EDC
2.110	+/-0.010	2.110	✓		Dev	EDC
2.400	+/-0.010	2.399	✓		Dev	EDC

Measured by: M.M. S.	Checked by:	QC Inspector:
Date: 2017/10/22	Date: 17-12-2	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	15.10.14	New Issue	KJ	



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914458

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: D4838-1 Upper Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22310	Rev: A PO: PO038727 Line: 20	
1 ea	Part: D4838-2 Upper Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22311	Rev: A PO: PO038727 Line: 21	
17 ea	Part: D4838-2 Upper Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22312	Rev: A PO: PO038727 Line: 22	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>3/2/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038727

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
18	169361	646.9813	Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C Lower Deflector Low Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	1/30/17	12 pcs	0 pcs	12 pcs	\$11.85/pcs	\$142.20
19	169288	646.9910	Struts Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	1/30/17	25 pcs	0 pcs	25 pcs	\$14.10/pcs	\$352.50
20	166819	D4838-1	Upper Cutter Body, LH Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-1 Rev. A	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$10.95/pcs	\$109.50
21	166821	D4838-2	Upper Cutter Body, RH Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-2 Rev. A	Firmed	1/30/17	1 pcs	0 pcs	1 pcs	\$10.95/pcs	\$10.95
22	166822	D4838-2	Upper Cutter Body, RH Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-2 Rev. A	Firmed	1/30/17	17 pcs	0 pcs	17 pcs	\$10.95/pcs	\$186.15
23	169560	SWA6A-800A	Connector Bushing -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	1/30/17	6 pcs	0 pcs	6 pcs	\$3.10/pcs	\$18.60
24	169654	SWA6A-700	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	1/30/17	12 pcs	0 pcs	12 pcs	\$7.45/pcs	\$89.40
25	169600	RBT18538-1	Left Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is	Firmed	1/30/17	2 pcs	0 pcs	2 pcs	\$14.58/pcs	\$29.16